



INK-JET DARK FOR COTTON

1-PAPER-SYSTEM



PRINT SETTINGS

- **Image Mode:** not mirrored
- **Only suitable for Ink-Jet printers!**



TRANSFER PROCESS

- Print the image.
- Cut the outlines.
- Place a suitable application tape on the printed areas, rub under pressure with a squeegee on it.
- Weed the unprinted areas off the application tape.
- Remove the backing paper from the transfer paper.
- Place the application tape with the printed areas on the garment.
- Press for 3-5 seconds.
- Remove the application tape immediately.
- Cover the image with silicone paper and press again.



SETTINGS HEAT PRESS

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar / 70 PSI	maximum
TEMPERATURE	180-200°C / 356-392°F	200°C / 356-392°F
TIME	3-5 seconds	3-5 seconds
FIXING	30 seconds	40 seconds



WASHING

- Up to 40°C (cold wash cycle). Inside out. Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.