



SUBLI-FLEX 202

FOR DARK & LIGHT COTTON



PRINT SETTINGS

- Only for use with Ink-Jet Printers and Sublimation Inks!
- **Image Mode:** Mirror Image



TRANSFER APPLICATION MATT FINISH

- Print your design.
- Cut the outlines.
- Weed the white areas.
- Pre-Press the textile for 5 seconds to remove the humidity.
- Place the transfer film onto the textile.
- Place 10 sheets of normal paper onto the transfer film.
- Press for 15 seconds.
- Open the press, remove the 10 sheets of normal paper and carefully remove the textile from the heat press.
- Let it cool down completely.
- Peel off the polyester foil.
- Place the textile again in the heat press.
- Cover the transfer with silicone paper.
- Press again for 30 seconds.



TRANSFER APPLICATION GLOSSY FINISH

- Print your design.
- Cut the outlines.
- Weed the white areas.
- Pre-Press the textile for 5 seconds to remove the humidity.
- Place the transfer film onto the textile.
- Place 10 sheets of normal paper onto the transfer film.
- Press for 15 seconds.
- Open the press, remove the 10 sheets of normal paper and carefully remove the textile from the heat press for some seconds
- Place the textile again in the heat press.
- Press again for 30 seconds.
- Remove the textile carefully from the heat press and let it cool down completely.
- Remove the polyester film from the textile.



SETTINGS HEAT PRESS

	TEMPERATURE	TIME	PRESSURE
MATT FINISH	180°C / 356°F	15 sec. + 30 sec.	5 bar / 72.5 PSI / maximum
GLOSSY FINISH	180°C / 356°F	15 sec. + 30 sec.	5 bar / 72.5 PSI / maximum



ATTENTION

- To avoid blistering on your design, it is very important to cover it with 10 sheets of copy paper!
 - Please note: Protect your printout from dust, textiles and other confounding factors, while they are hot. Otherwise your printouts can be stick together.
- TIP:** Use tissue paper or greaseproof paper to protect your printouts.



WASHING

- Up to 40°C (cold wash cycle). Inside out. Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.