



SUBLI-LIGHT (NO-CUT) WITH SUBLI FINISHING FOIL FOR DARK & LIGHT COLORED COTTON

2-PAPER-SYSTEM



PRINT SETTINGS

- **Image Mode:** mirrored
- **Print Mode:** Use the Virtuoso Print Manager and the FOREVER Profile for printing with SAWGRASS SG400/800. All other sublimation printers should be used with the standard settings and standard driver. To install the Virtuoso Print Manager, download the instruction on www.forever-ots.com Support / Downloads / Printing Instructions / Sublimation Printers / Virtuoso Print Manager Installation.
- **Print Quality:** Priority Quality **Paper Setting:** Ink-Jet Normal Paper **ICC Color Profile:** Off
- **Design:** Create your design with 100% black.



TRANSFER PROCESS FOR SUBLI-LIGHT (NO-CUT) [STEP 1-2]

- Preheat your heat press. Make sure that the metal plate underneath the rubber mat is also hot.
- Place the textile on your lower plate and pre-press it for 15-30 seconds.
- Place the transfer paper onto the textile.
- Press for 10-15 seconds with **light pressure**.
- Remove the transfer paper after 2 seconds.
(Never take the T-Shirt off the press before the transfer paper has been peeled off.)



TRANSFER PROCESS FOR SUBLI FINISHING FOIL [STEP 3-5]

- Place the **Subli Finishing Foil** with the **matt side** face-down onto the design.
- Press again for 10 seconds with **light pressure**.
- Peel off the **Subli Finishing Foil** immediately when it is still hot.
- Place the Hot Stamping Foil (**matt side face down**) onto your design, increase the pressure to 3-4 bar (high pressure) and press again for 30 seconds.
- Let the transfer cool down completely and peel of the Hot Stamping Foil.
- For a better washability put a sheet of Glossy Finish or Matt Finish Economy onto your design and press again for 30 seconds.



SETTINGS HEAT PRESS

		AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
STEP 1	PREPRESS	20-30 Seconds	20-30 Seconds
STEP 2	PRESSURE	1 bar / 14 PSI	light
	TEMPERATURE	180°C / 356°F	180°C / 356°F
	TIME	10-15 seconds	10-15 seconds
STEP 3	SUBLI FINISHING FOIL	10 Seconds (1 bar) / 14 PSI	10 Seconds (light pressure)
STEP 4	HOT STAMPING FOIL	30 Seconds (3-4 bar) / 43-58 PSI	30 Seconds (high pressure)
STEP 5	FIXING	30 Seconds (3-4 bar) / 43-58 PSI	30 Seconds (high pressure)



WASHING

- Up to 30°C (cold wash cycle). Inside out. Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry! Hang dry or line dry recommended.



IRONING

- When ironing cover the print with baking paper.



ATTENTION

- If a background appears, decrease the pressure of the heat press in the first and second step.
- You must transfer immediately after printing (the longer the time in between printing and pressing, the less would transfer)

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.